

Work Order ID 98626

March-15-13 2:26:56 PM

17 basket
98626

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Item ID: D4150-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Arm

Start Date: 3/15/13 Start Qty: 1.00 *1*

Required Date: 3/19/13 Req'd Qty: 1.00 *1*

Reference: REWORK PC1

PRELIMINARY ISSUE

Approvals: Process Plan: *W* Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4150

pc1

105

0.00

105

Mill Conv

Memo

0.00

Conventional Milling Machine

PULL FROM STK:

1 X D4150-1 B93348

REWORK PER DRWG D150 REV.PC1

MJP 13/03/18

1

120

QC2- Inspect parts off machine FAI/FAIB

0.00

120

QC

Memo

0.00

Quality Control

MJP 13/03/18

1

130

QC8- Inspect parts - second check

0.00

130

QC

Memo

0.00

Quality Control

FW 13.03.18 1

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Item ID: D4150-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Arm
 Start Date: 3/15/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 3/19/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference: REWORK PC1

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: <u>GA</u>	0.00							
170									
Packaging	Memo	0.00				1x			SPB-3-21
Packaging									
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.00							13/3/20 [Signature]
Quality Control									

RB-03-19

Picklist Print

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Work Order ID: 98626

Parent Item: D4150-1

Parent Item Name: Arm

Start Date: 3/15/13

Required Date: 3/19/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4150-1 Arm		Manufactured	No				Each	17.0000		1			

Location

Loc Qty

Loc Code

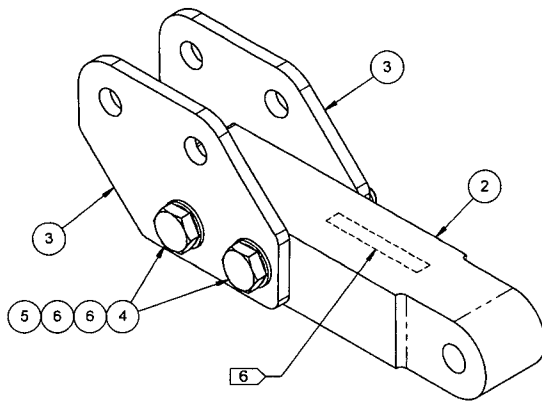
ST145

17

93348

17

13-03-18
MJP



D4150-041 ATTACHMENT ARM ASSY

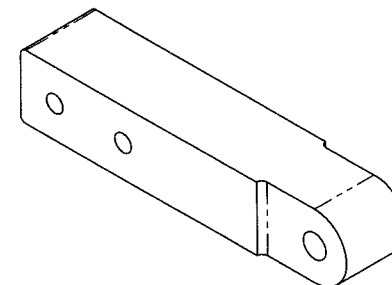
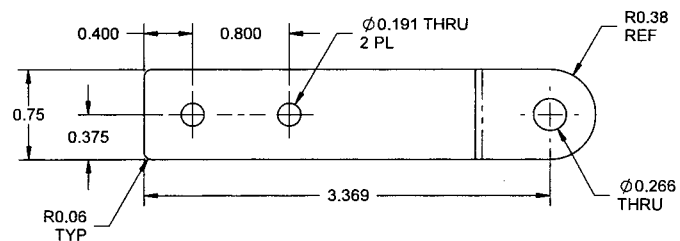
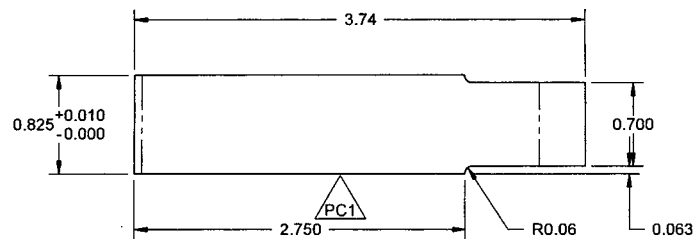
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4150-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.84 lbs

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D4150-041	ATTACHMENT ARM ASSY
2	1	D4150-1	ARM
3	2	D4150-3	ARM PLATE
4	2	AN3C13A	BOLT
5	2	MS21043-3	NUT
6	4	NAS1149C0332R	WASHER

PC1	2.750 WAS 2.907 (ZN C6-2)	RF	13.03.15
B	REPLACED QTY(3) MS20615-4M20 WITH QTY(2) EACH AN3C13A, MS21043-3 AND QTY(4) NAS1149C0332R WASHER (ZN D3-1); Ø0.191 2 PL REPLACES Ø0.129 3 PL (ZN C6-2, C7-2, B4-3 & B5-3). REASON: SEE TR-D350-607-2 REV. B.	MB	10.07.08
A	NEW ISSUE	MB	10.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. REV. PC1	
MFG. APPR.		D4150 SHEET 1 OF 3	
APPROVED		TITLE SCALE	
DE APPR.		ATTACHMENT ARM ASSY NTS	
DATE	13.03.15	COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

copy 98626



D4150-1 ARM

- NOTES:
 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR PER ASTM A582 OR ASTM A276
 REF DART SPEC M304B OR M303B
 2) FINISH: NONE
 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK ALL SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: NONE
 7) WEIGHT: 0.60 lbs

DESIGN	1	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. PC1
MFG. APPR.		D4150	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		ATTACHMENT ARM ASSY	NTS
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